



Heater Core (82.26.19)

Removal



WARNING: Eye protection must be worn.

1. Remove the climate control assembly. For additional information, refer to [Auxiliary Climate Control Assembly \(82.26.22\)](#) (Section 412-03)

2.



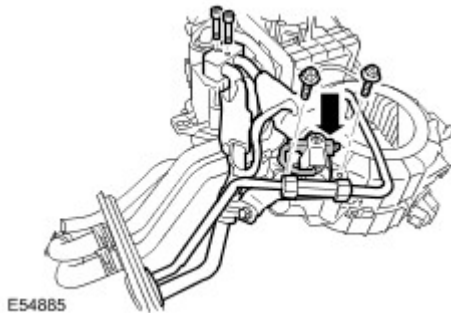
CAUTION: Before disconnecting or removing the components, ensure the area around the joint faces and connections are clean. Plug open connections to prevent contamination.

NOTE :

The receiver drier need only be changed under the following circumstances: There is dirt in the refrigerant circuit (eg. compressor seizure). The system is leaking and refrigerant has been lost to atmosphere. Refrigerant circuit has been open more than 24 hours due to repair.

Remove the TXV assembly.

- Disconnect the electrical connector.
- Remove the 2 bolts.
- Remove the 2 screws.
- Discard the O-ring seals.



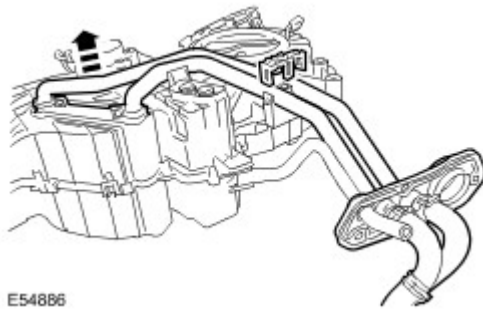
3.



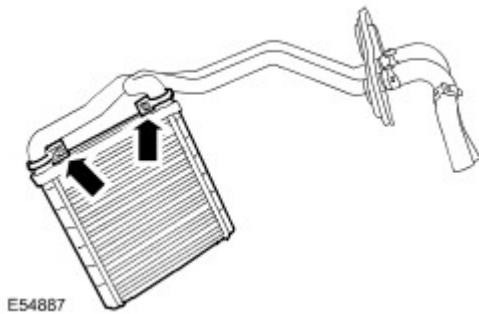
CAUTION: Engine coolant will damage the paint finished surfaces. If spilt, immediately remove the coolant and clean the area with water.

Remove the heater core.

- Carefully release the clips.



- 4 . **NOTE :**
Do not disassemble further if the component is removed for access only.
Remove the heater core, inlet and outlet pipes.
- Release the 2 clips.
 - Discard the O-ring seals.



Installation

- 1 . Connect the heater core inlet and outlet pipes.
 - Install the new O-ring seals.
 - Position and secure in the clips.
- 2 . Install the heater core.
 - Install the heater core.
 - Secure in the 2 clips.
- 3 . Install the TXV assembly.
 - Install new O-ring seals.
 - Install the bolts and tighten to 10 Nm (7 lb.ft).
 - Tighten the screws.
- 4 . Install the climate control assembly. For additional information, refer to [Auxiliary Climate Control Assembly \(82.26.22\)](#) (Section 412-03)